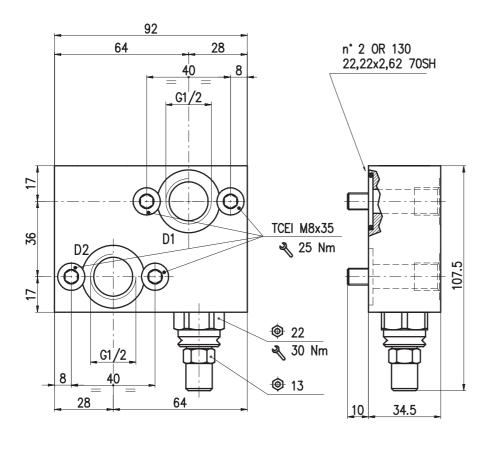
PRESSURE RELIEF VALVES (SAUER-DANFOSS MOTOR)

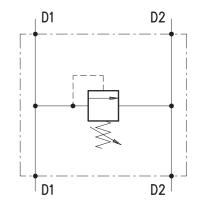
VAIF/D1S/12/OMR

OLEOSTAR

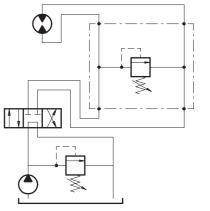
• DIMENSIONS (mm)



HYDRAULIC DIAGRAM



ASSEMBLY DIAGRAM



CROSS SECTION

• DESCRIPTION

Single cross-line relief valve. Direct acting, poppet type, face mounting for Sauer-Danfoss motor OMP-OMPL-OMR series, including O-rings and screws

• OPERATION

Allows pressure relief on delivery pipes to engines and cylinders.

• PERFORMANCE

Maximum flow: 50 l/min. **Maximum Pressure:**

- 210 bar (aluminium valves)
- 350 bar (steel valves)

Application range with standard springs:

- 0 ÷ 80 bar; pressure increase= 12 bar/turn (test setting: 20 bar at 5 l/min.)
- 50 ÷ 130 bar; pressure increase= 19.5 bar/turn (test setting: 60 bar at 5 l/min.)
- 120 ÷ 250 bar; pressure increase= 37.5 bar/turn (test setting: 150 bar at 5 l/min.) STANDARD

 $\textbf{Hysteresis:}\ 90\%\ of\ the\ valve\ setting\ for\ 1\ L.\ flow\ capacity\ per\ minute.$

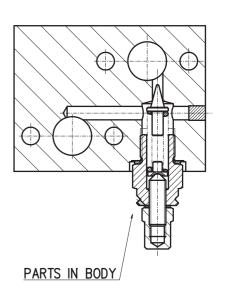
To perform setting of the valve see the pressure drop / flow diagram.

Working temperature:

- min. -25°C max. 90°C with standard BUNA N gaskets
- min. -20°C max. 200°C with optional VITON gaskets

Spare Parts KIT:

Screws and Seals (Ordering code: 5KTM0OMR00)





• RECOMMANDATIONS

Fluid: best use mineral oil with viscosity ranging between 10 and 200 cSt.

Filter: see page Z.9000.000.

Weight:

- 0.7 kg aluminium valves
- 1.3 kg steel valves

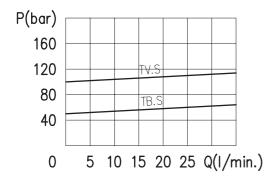
Material: internal components made out of high grade steel duly treated and fabricated.

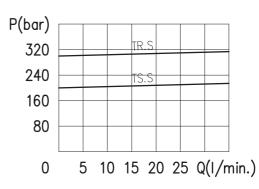
For more information please ask our technical office.

Variations and modifications of technical features and dimensions are reserved. **OLEOSTAR S.p.A.** also reserves the right to stop production of each and any model listed in the catalogue with no notice.

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RATING DIAGRAMS





Oil viscosity 46 cSt

ADJUSTMENTS

W

S





CODE NUMBER

